

# Aluminum Coil Coating Production Line

[Flowchart of SCL1250 Steel Coating Production Line](#)



## Flowchart of steel color coating production line

charging manually → decoiler unit1#.2# → two-roller pinching machine1# → two-roller pinching machine2# → entrance deflecting → clipper → stitcher → Pressing machine → tension machine → storing loop units → alkaline washing tank → scrubbing with alkali liquor → alkaline washing tank → water cleaning1# → water cleaning 2# → drying oven 1# → chemical coating roller → drying oven 2# → centering machine → tension machine → primary coating machine → primary coating welding oven → water fog cooling box → wiping and aligning → air cooling box → centering machine → precision coating machine → precision coating and welding oven → water fog cooling box → wiping and aligning → tension machine → clipper → inspection platform → two-roller pinching machine → servo coiler unit → discharging manually