

Metal Ceiling Production Line



Specification of Metal Ceiling Production Line

Metal Ceiling processing machines					
No.	Machine's name	Size/Spec	Scale	Speed	Thickness
1	300S Type buckling machine	6000*800*1200mm	W=300mm	6m/minute	δ=0.7mm
2	300mm strip--angle cutting mould	600*430*180mm	W=300--200mm		δ=1.0mm
3	40T press--300mm strip punch	1400*800*2200mm		65/minute	δ=0.7mm
4	300mm strip--roller delivery	620*230*230mm	W=300mm	975mm/min	δ=0.7mm
5	300mm strip --punch mould	450*220*210mm	W=300mm		δ=0.7mm
6	1000mm--sharpening machine	2150*1500*1430mm	W=1000mm	10m/minute	δ=0.8mm
7	25T semi-punch--600mm	1150*700*1800mm		65/minute	δ=0.7mm
8	120T-50T hydraulic pressure machine	3120*1000*2740mm	600*1200mm	4/minute	
9	600mm*600mm panel--punch mould	870*180*190mm	W=600mm		δ=0.8mm
10	300mm strip--winding/unwinding machine	1100*1000*1300mm			
11	75T--900mm punch	1750*1500*2500mm	W=600mm	1m/minute	δ=0.8mm
12	60T punch--600*1200mm	1600*1200*2600mm		45/minute	δ=0.8mm
13	600*600mm--angle shearing	900*740*220mm			δ=0.8mm

	mould				
14	600*600mm--molding mould	860*780*200mm			δ=0.8mm
15	600*600mm panel--trimming mould	600*200*180mm			δ=0.8mm
16	600*1200mm panel--angle cutting mould	1480*750*210mm			δ=0.8mm
17	600*1200mm panel--molding mould	1400*850*250mm			δ=0.8mm
18	600*1200 panel--trimming mould	1220*250*200mm			δ=0.8mm